



SPEEDY
INTERIOR

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SECTION 12500

MINIBLIND SPECIFICATION

HEAD CHANNEL

Steel roll formed 1.070" width X .950" height X .024" thick, U shaped channel, phosphate coated, vinyl primered and finished with polyester baked enamel.

BOTTOM RAIL

Steel roll formed .765" width X .385" height X .030" thick, C shaped rail, phosphate coated, vinyl primered and finished with polyester baked enamel.

SLATS

Cold rolled spring tempered virgin aluminum slat .005" thick X .970" width with a crown of .080" to provide maximum strength and flexibility. Slats to be baked enamel finish coating.

TILTER

The stem, gear, and housing shall be made by injection molded clear plastic, pre-lubricated prior to assembly to ensure durability in each use, with a steel wand hook. The tilter shall be a worm gear design, in an enclosed housing, and secured by means of steel rivets to prevent separation. The gear ratio to be 9 to 1.

TILT WAND

Tilt wand shall be clear solid extruded plastic PVC hex shape with grooves for non slip grip, measuring approximately .270" across flats.

CORD LOCK

Lock body shall be constructed by injection molded clear plastic. Lock body to be shall be secured the head channel by means of stainless steel pins to prevent dislodgement. Floating roller to be knurled brass, fixed roller to smooth brass. Cord lock to be constructed so that it is "crash proof" and weather resistant.

TILT DRUMS

Shall be constructed by injection molded clear plastic, with steel tape fasteners to secure ladders to the head channel.

DRUM SUPPORT

Shall be constructed by injection molded clear plastic and shall support the tilt drum securely, yet give ease of use and reduce cord ware.

LADDERS

Shall be of fade resistant, strength resistant woven polyester yarn, with .0840" spacing X 1.00" width and shall be arranged so that there is no sag in the slat.

TILT ROD

Shall be D shaped .118" X .155", and plated steel to prevent corrosion.

LIFT CORD

Shall be a woven polyester .070" diameter and shall be of sufficient length to control the raising and lowering of the blinds. Shall have two individual bell shaped injection molded plastic tassel, as to adhere with child safety tassel requirements.

END BRACKET

shall be a box type with a hinged door, constructed of cold rolled steel finished with polyester backed enamel coating to match blind color.